

Work Order ID 85192

\*85192\*

Page 1

June-04-12 1:30:25 PM

Item ID: D350-636-216

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube STD RH, Deluxe

Start Date: 04/06/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: MLJDate: 12/06/04 Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	I								
100		0.00							
*100*									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPPD350-636-216 CHG003								
110	Assemble as per dwg	0.00							
*110*									
HandFinish		0.00							
Hand Finishing	Memo								
	1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-016 as per IIN-D350-636								
120	QC5- Inspect part completeness to step on W/O	0.00							
*120*									
QC		0.00							
Quality Control	Memo								

B85149RH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Work Order ID 85192

\*85192\*

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June-04-12 1:30:25 PM

Item ID: D350-636-216

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Skidtube STD RH, Deluxe

Stop \*NS2\*

Start Date: 04/06/2012 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 18/06/2012 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

0.00

\*150\*

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-216

Location: 72

PPP rev: CE

12/8/29

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

MLJ 12/08/29

MLJ 12/08/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

June-04-12 1:30:29 PM

Page 1

Work Order ID: 85192

\*85192\*

Parent Item: D350-636-216

\*D350-636-216\*

Parent Item Name: Skidtube STD RH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC  
11.04.14 ecn11-553 DD verf:EC  
PER ECN 12-542 DD verf:EC

IPP Rev:B  
IPP Rev:D 112.04.16 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D350-636-016

Manufactured No

110

Each

1.0000

1

1

\*D350-636-016\*

\*\*

Skidtube STD w/ Training Wearplates, RH

3851.49 (1x) HL 12/08/12

## Location

## Loc Qty

## Loc Code

FG

1

62438

0

62903

0

64953

0

66106

0

81400

1

D350-636-101

Manufactured No

110

Each

24.0000

1

1

\*D350-636-101\*

\*\*

Toe Step, LH/RH

85/188

## Location

## Loc Qty

## Loc Code

FG120

24

71606

6

82678

18

D350-636-105A

Manufactured No

110

Each

10.0000

0.5

0.5

\*D350-636-105A\*

\*\*

Wedge Installation

## Location

## Loc Qty

## Loc Code

FG120

10

51959

1

67317

4

71604

1

77147

4

67317

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

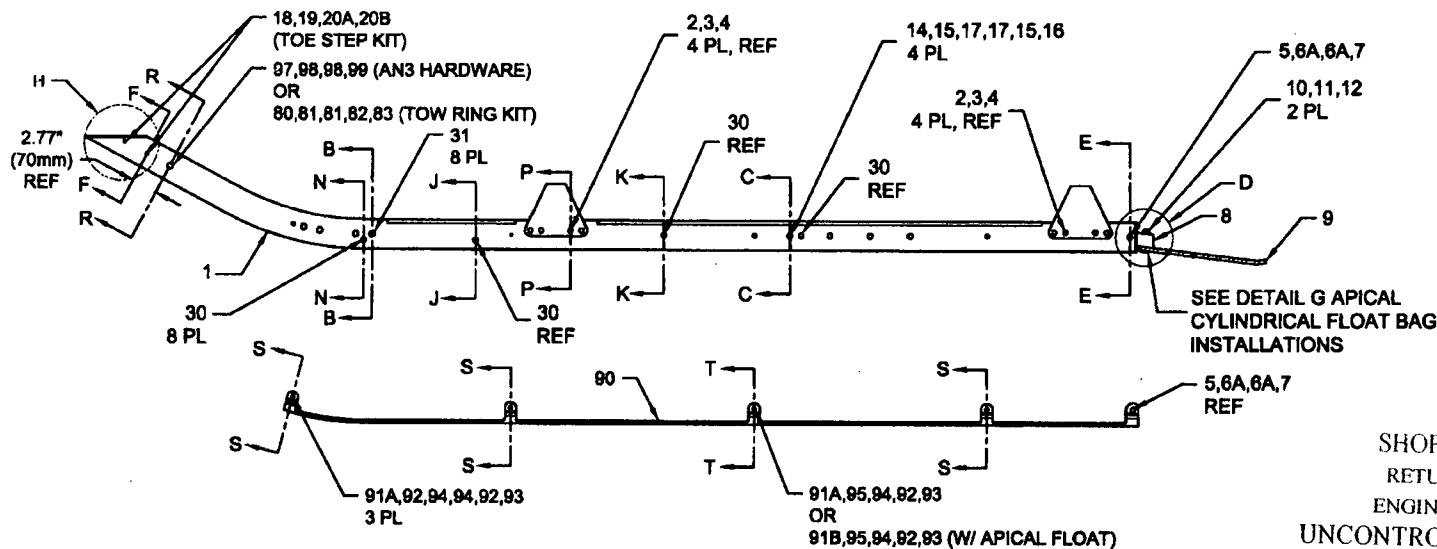
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

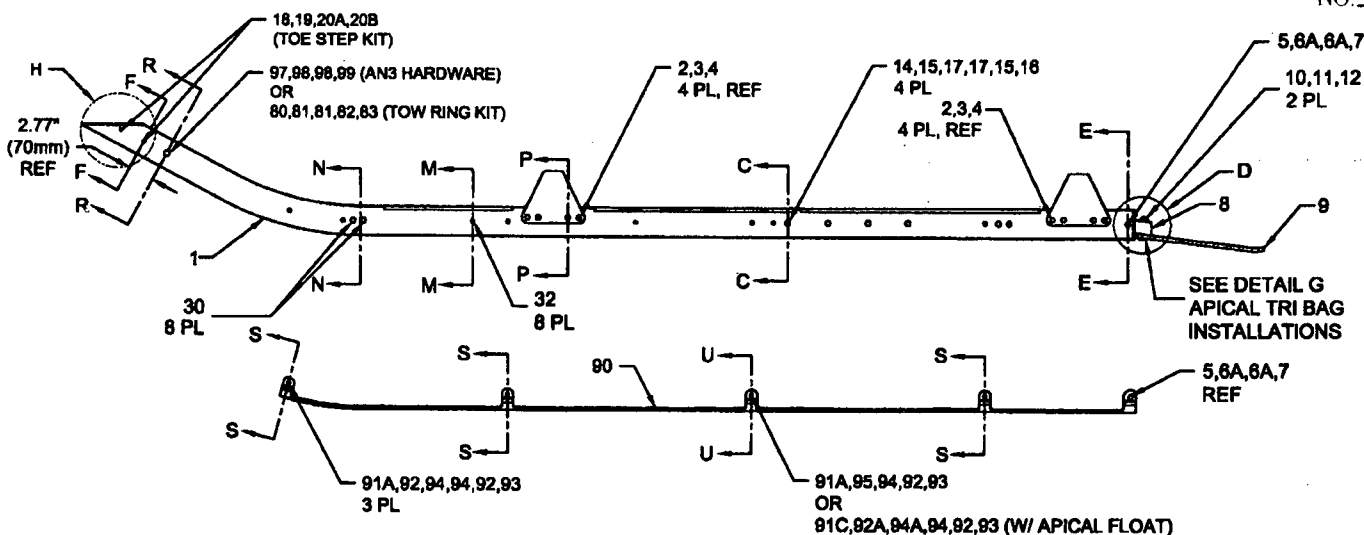
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**NOTE:** Date & initial all entries

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 85192 MLJ  
12/06/04



**D350-636-015/-016/-215/-216**  
**(Aerazul/Apical Cylindrical)**



**D350-636-017/-018/-217/-218**  
**(Aircruser/Apical Tri-bag)**

**Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY**

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Revision: I

Date: 10.10.25

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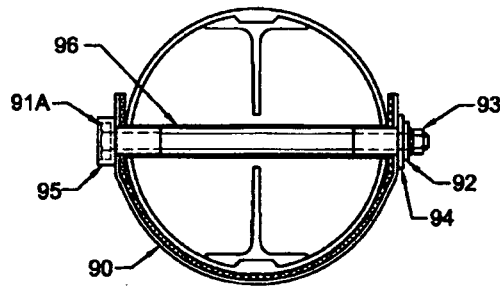
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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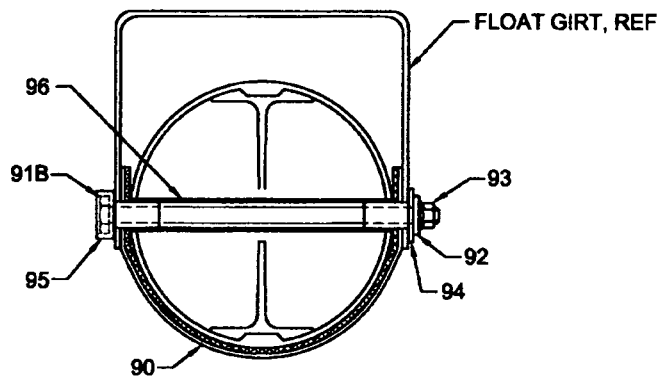
**NOTE:** Date & initial all entries





**WITHOUT APICAL CYLINDRICAL BAG  
FLOATS**

**OR**



**WITH APICAL CYLINDRICAL BAG FLOATS**

**SECTION T-T**

**D350-636-015/-016/-215/-216 SKIDTUBES**

**1 PL**

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05192

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